

# Proper Mold Care At The Machine

## Mold Cleaners

Mold cleaner removes resin deposits. Mold cleaning wipes are placed at every station for a convenient quick wipe-down.



## Lubricants

Dozens of ejector pins require periodic lubrication. Pick a lubricant that won't mark the plastic parts.



## Rust Preventives

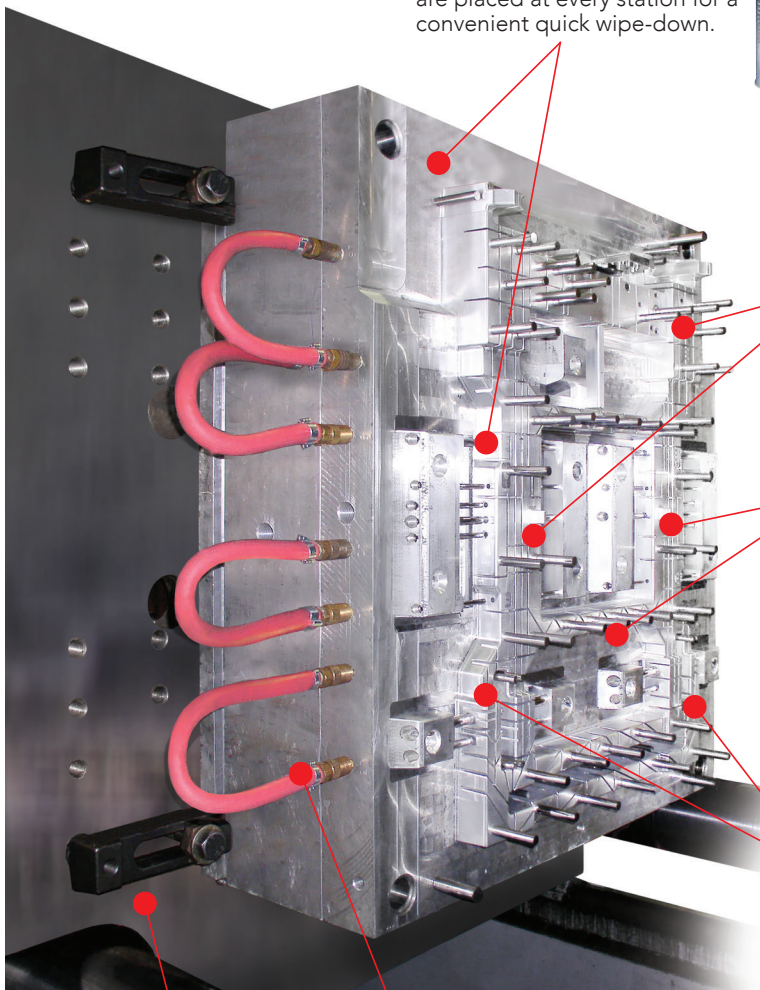
Rust appears in just hours on idle molds. Rust preventive is applied for overnight protection and when the mold is moved to the shop to wait for maintenance.



Condensation appears during cool-down. Rust preventive displaces moisture and neutralizes fingerprint acids.

## Mold Releases

Mold release is sprayed over the entire mold or just spots where the plastic part tends to stick or hang up.



The platen holds the mold.

Water is used to control mold temperature.

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