

# Prepping The Mold

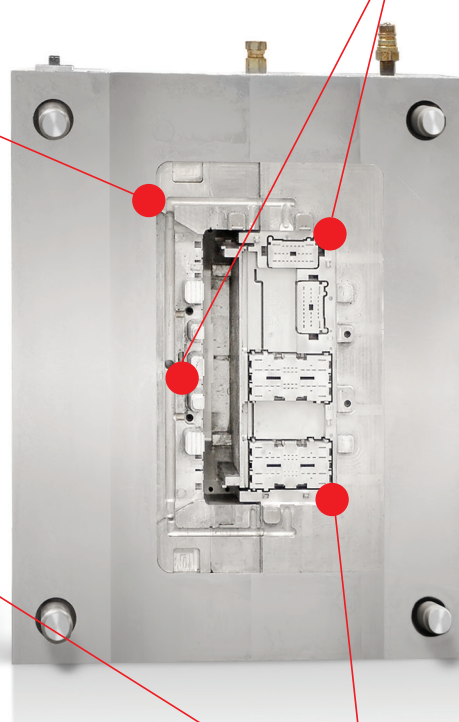
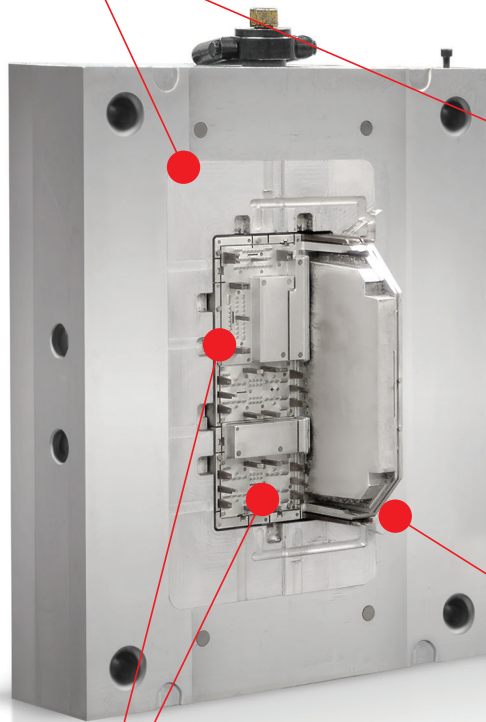


## Mold Cleaners

Use mold cleaner and degreaser to remove rust preventive, resin build-up, flashing, dirt, grease and other contaminants.

## Metalworking

Use cutting oil, tapping fluid and lubricants to make modifications or repairs to the mold.



## Lubricants

Apply lubricant to ejector pins. Use a non-marking lubricant on the front of the pins where they touch the molded part. Use a heavier-duty lubricant on the back of pins, inside the mold.

## Rust Preventives

Apply short-term rust preventive to critical components and mold surface while mold is out of service overnight. Specialty rust preventives will immediately flash-off when mold is put back into service and don't require a cleaner to remove it.



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