



Revision Number: 003.2

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	TECHNOMELT 8254 formerly TECHNOMELT 80-8254	IDH number:	1353258
Product type:	Hotmelt adhesive	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	(860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.
 STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR
 FLAMMABLE VAPORS MAY CAUSE IGNITION.
 VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND
 RESPIRATORY TRACT IRRITATION.
 CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash thoroughly after handling. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Rosin ester	Proprietary	30 - 60
Paraffin waxes and Hydrocarbon waxes	8002-74-2	5 - 10

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
Eye contact:	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
Ingestion:	If symptoms develop and persist, get medical attention. Ingestion of solid adhesive is not expected to be hazardous.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use extinguishing measures appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide.
Special firefighting procedures:	Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	No special environmental precautions required. Do not allow material to contaminate ground water system.
Clean-up methods:	Spilled material will solidify. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

- Handling:** Always be careful around molten material. Avoid skin contact with molten resins. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation. Wash hands before breaks and immediately after handling the product.
- Storage:** For safe storage, store between 0.0 °C (32°F) and 38.0 °C (100.4 °F)

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Rosin ester	None	None	None	None
Paraffin waxes and Hydrocarbon waxes	2 mg/m3 TWA Fume.	None	None	None

- Engineering controls:** Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination. Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.
- Respiratory protection:** No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate. Observe OSHA regulations for respirator use (29 CFR 1910.134). Solid Resin: Dust safety masks are recommended when the potential for dust inhalation exists. Molten Resin: Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.
- Skin protection:** Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Yellow
Odor:	Resinous
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not applicable
Boiling point/range:	Not determined
Melting point/ range:	77 °C (170.6 °F) (Softening Point)
Specific gravity:	0.96
Vapor density:	Not applicable
Flash point:	> 260.00 °C (> 500°F) Cleveland open cup
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %
Viscosity:	600 - 1,000 cp

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide carbon dioxide

Incompatible materials: Oxidizing agents.

Reactivity: Not available.

Conditions to avoid: To avoid thermal decomposition, do not overheat. Avoid temperatures above 200°C (392°F).

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Dusts from solid adhesive may cause irritation. Continuous breathing of vapors above molten adhesive may irritate mucous membranes.

Skin contact: Solid adhesive has no hazards. Molten adhesive may cause severe burns.

Eye contact: Molten adhesive in eyes will cause severe and permanent damage. Can cause mechanical irritation if dusts are generated.

Ingestion: Not expected to be harmful by ingestion. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Rosin ester	None	Irritant
Paraffin waxes and Hydrocarbon waxes	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Rosin ester	No	No	No
Paraffin waxes and Hydrocarbon waxes	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains, soil or bodies of water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: This product is not a RCRA hazardous waste when discarded. Processing, use, or contamination of this product may change the hazard classification and waste management options. Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: M. Abraham, Regulatory Affairs
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